

Article

Effect of Dissolved Oxygen Content on Tribo-Corrosion Behavior of Monel 400 Alloy in Seawater

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Abstract: When serving in the marine environment, the corrosion of metals is inevitably affected by marine environmental factors, especially dissolved oxygen. This will affect the service life of metal in the marine environment. In this paper, a friction- and wear-testing machine, an electrochemical workstation, and a dissolved oxygen/temperature control system are employed to systematically study the influence of dissolved oxygen (DO) content on the tribo-corrosion characteristics of Monel 400 alloy in seawater. The results show that the DO content has a remarkable effect on the tribo-corrosion behavior of Monel 400 alloy. The corrosion of Monel 400 alloy increases with the increase in DO content, leading to the thickness of corrosion product increasing at higher DO contents. The corrosion product is mainly composed of Ni(OH)₂, Cu₂O, CuO, and Cu(OH)₂. While the corrosion of Monel 400 alloy further affects the wear rate of the alloy; when the corrosion is inhibited, the change of DO content has no effect on the wear rate of Monel 400 alloy. In addition, the inhibition influence of corrosion on mechanical wear is found, which is attributed to the excellent lubrication performance of corrosion products.

Keywords: Monel 400 alloy; corrosion; wear; dissolved oxygen



Citation: Zhu, Y.; Wang, J.; Liu, H.; Ren, P.; Yan, F. Effect of Dissolved Oxygen Content on Tribo-Corrosion Behavior of Monel 400 Alloy in Seawater. *Metals* **2024**, *14*, 6. <https://doi.org/10.3390/met14010006>

Academic Editor: Belén Díaz Fernández

Received: 8 November 2023

Revised: 29 November 2023

Accepted: 4 December 2023

Published: 20 December 2023



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1. Introduction

With the decrease in land resources, the dependence of mankind on marine resources is gradually increasing. A “blue revolution” marked by the development of ocean is rising in the world. The exploitation of marine resources is inseparable from marine equipment, meaning that a large number of metal materials need to serve in the marine environment [1–3]. As we all know, there are many kinds of inorganic salts in seawater with an average salinity of 35, which makes seawater a natural strong electrolyte [4–7]. Therefore, metal materials often suffer serious corrosion in the marine environment. In addition, marine equipment contains many friction parts, including sea pumps, transmission shafts, etc. This means that metal materials will not only suffer corrosion but also suffer wear, and they will even suffer coupling damage of corrosion and wear (tribo-corrosion) in the marine environment [7–9]. The damage of metal materials greatly affects the safety and stability of marine equipment. At present, special alloys with the advantage of high strength and corrosion-resistance properties (including precipitation-hardened stainless steel, super duplex stainless steel, nickel–aluminum bronze, and nickel base alloys, etc.) are widely used as frictional materials in the marine environment [10–15]. In the marine environment, studying the tribo-corrosion characteristics and mechanisms of these typical materials is of great significance to the damage protection of friction parts and even the reliable operation of marine equipment.

The corrosion of metals in the marine environment is affected by many factors, like temperature, dissolved oxygen (DO) content, salinity, pH, and flow rate [16,17]. DO content

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