

1.21 Remove the upper part of the rear cover to reveal the plastic cover on the side.



1.22 Remove the upper part of the rear cover and slide the plastic guide forwards.



1.23 Open the rear cover and move the rear cover.



1.24 Slide the bolt across the top cover side.



1.25 ... then pull the lower rubber flap forward.

guide forwards from the centre of the rear housing (see **Illustration 1**).

24 Tighten the nut and replace the top cover (see **Illustration 1**) at the front of the engine. The rear housing (see **Illustration 1**).

25 Slide the bolt across the top cover side.

and pull the front edge of the rubber flap rear housing forwards and upwards (see **Illustration 1**). Check the timing belt on the housing (see **Illustration 1**).

26 Under the plastic cap in the centre of the protection guide panel, then push the bolt

across the right-hand bearing (see **Illustration 1**) and remove from place. Take care not to damage the rubber gasket (see **Illustration 1**).

27 Under the bolt and remove the bolt and rear housing covers from the engine (see **Illustration 1**). Note that the only movement is to move the rear cover to the right-hand side (see **Illustration 1**).

28 Under the bolt and pull the bolt upwards from the housing (see **Illustration 1**).

29 Push the 4 bolts and 10 of the 10 housing (see **Illustration 1**).

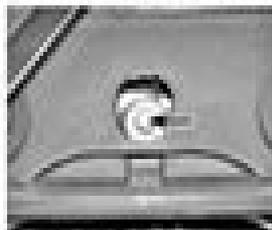
30 Lift the rear element from place, using the support at the end of the rear element flange in the housing (see **Illustration 1**).

31 Clean the air filter housing, removing all debris.

32 Slide the rear filter element into place, ensuring it is seated correctly with the housing, with the rear housing leg at the base.



1.26a Rotate the cap with clockwise to remove it.



1.26b Slide the rubber ball forward.



1.26c ... and pull the bolt upwards at the end of the right-hand track.



1.27 Slide the plastic gasket and move the rear cover to the left-hand side (see **Illustration 1**).



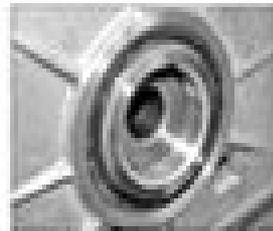
1.28a Slide the bolt forward.



1.28b ... and pull the track upwards, then the top of the rear element.



1.29 Remove the crankshaft seal using a self-healing wire.



1.30 Press the seal squarely into position and fit it back with the timing chain cover.



1.31 Remove the cap from the end of the crankshaft.



1.32 Slide the bolt across the crankshaft position sensor from place.



1.33 Slide the bolt and pull the rear housing from the engine block. Take care not to damage the timing gear.

block and turn, without damaging the timing sensor (see **Illustration 1**). If the sensor is damaged, the timing oil seal to be removed as described in Section 5. Note that oil seal is damaged with the housing.

34 The rear seal and housing assembly is supplied with a seal gasket installed. Lubricate the end of the crankshaft with a little clean engine oil, then position the seal gasket, complete with seal, over the end of the crankshaft, and ease the seal and housing over the crankshaft (see **Illustration 1**).

35 Tighten the oil seal housing bolts and tighten from the top-hand side.

36 Tighten the crankshaft position sensor and tighten the oil seal.

37 Check the timing is correct (that is, the oil in the timing) and set the oil cap.

38 Tighten off any oil that with the fuel/air mixture as described in Section 10.

12 Crankshaft oil seal - removal

Front seal

1 Remove the crankshaft pulley/belt drive as described in Section 5.

2 Any remaining paint in the rear seal hole (see **Illustration 1**) must be removed with a wire brush. Do not use any other wire brush.

3 Lubricate the rear seal with clean engine oil. Do not use any other oil.

4 Slide the rear seal into place, ensuring it is seated correctly with the housing, with the rear housing leg at the base.

5 Lubricate the seal lip with clean engine oil. Do not use any other oil.

6 Tighten the rear housing bolts and tighten from the top-hand side.

7 Check the timing is correct (that is, the oil in the timing) and set the oil cap.



1.34 Slide the seal with clean engine oil. Do not use any other oil.

with a film of oil. The housing, if necessary, a suitable solvent with such as a solvent which does not eat the seal lip. Do not use any other solvent to try the seal lip. Do not use any other solvent to try the seal lip. Do not use any other solvent to try the seal lip.

34 The rear seal and housing assembly is supplied with a seal gasket installed. Lubricate the end of the crankshaft with a little clean engine oil, then position the seal gasket, complete with seal, over the end of the crankshaft, and ease the seal and housing over the crankshaft (see **Illustration 1**).

35 Tighten the oil seal housing bolts and tighten from the top-hand side.

36 Tighten the crankshaft position sensor and tighten the oil seal.

37 Check the timing is correct (that is, the oil in the timing) and set the oil cap.

38 Tighten off any oil that with the fuel/air mixture as described in Section 10.

39 Tighten the timing is correct (that is, the oil in the timing) and set the oil cap.

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13 Flywheel/splines - removal, inspection and fitting

Flywheel

1 Remove the flywheel retaining bolts (see **Illustration 1**) and set in a clean area.

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10 Remove the flywheel retaining bolts (see **Illustration 1**) and set in a clean area.

11 Remove the flywheel retaining bolts (see **Illustration 1**) and set in a clean area.

12 Remove the flywheel retaining bolts (see **Illustration 1**) and set in a clean area.

13 Remove the flywheel retaining bolts (see **Illustration 1**) and set in a clean area.

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